

**ID Material: R. Antich Revision: 6** Date: 1/24/19

# **TF2100**

THERMOFIBER 2100 is a fully-cured rigid molded semi-metallic friction material specifically engineered for heavy duty industrial applications. Mineral fibers and copper shavings -- linked with special resins -- conduct heat from the operating surface and reinforce its strength.

THERMOFIBER 2100 offers a friction coefficient which is exceptionally stable over sll normal operating temperatures, providing excellent resistant to fade and a low wear rate low.

# Material Data

### Friction Properties (according to graphics)

Static Friction Coefficient (15bar, from box): 0.35±0.05			
Static Friction Coefficient (15bar, 100°C):		±0.05	
Dynamic Friction Coefficient:	0.45	±0.05 μ	
Wear Rate:	20 (at 150°C)	mm²/kwh	
T° Fading:	>350	°C	
Physical Properties			
Hardness (DIN53505):	80±5	Shore-D	
Specific Gravity (ASTM D792):	2.10±0.05	gr/cm3	
Thermal Conductivity (ASTM E1952): 0.54±0.01 W/m°K			
Mechanical Properties			
Tensile Strength (ASTM D638):	15±5	N/mm <sup>2</sup>	
Compressive Strength (ISO 844:	2014): 126±5	N/mm <sup>2</sup>	
Poisson Coefficient (ASTM D638	s): 0.24±0.03		
Young Modulus (ASTM D638):	5381±100	N/mm <sup>2</sup>	
Recommended Working Values			
T° Max. Continuous Operation:	350	°C	
T° Max. Intermittent Operation	: 400	°C	

## Material Type : Rigid material

#### **Appearance / Formats**



### **Applications**

Forging machinery - Heavy duty static applications - Heavy-duty industrial machinery - Holding Mechanical Structures - Machinery Mining industries - Mining industries - Punch-die press blocks - Ring

Price Level : \$ \$ \$ \$	
Reach (EC) 1907/2006 - RoHS 2012	1/65/EU : Compliance
Others	
<b>Recommended Mating Surface:</b>	Perlitic cast iron, hardness
	HB150-200
<b>Recommended Adhesives:</b>	Thermosetting adhesive
Oil Resistant:	Yes





Rubbing speed, temperature and pressure related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material

300

250

200

Temperature [°C]

100

150

0,2

n

50