

#### ID Material: R. Antich Revision: 6 Date: 1/28/19

# **TF3020**

THERMOFIBER 3020 is a low kevlar laminate consisting of resin impregnated textile material with metallic and aramid components. This friction is highly stable across all operating temperatures

THERMOFIBER 3020 is typically used for heavy-duty industrial press brake pads and for geared brake discs for industrial machinery.

## Material Data

## Friction Properties (according to graphics)

Static Friction Coefficient (15bar, from b	ox): 0.4	5±0.05	μ
Static Friction Coefficient (15bar, 100°C)	: 0.5	0±0.05	μ
Dynamic Friction Coefficient:	0.3	0±0.05	μ
Wear Rate:	40 (at 3	802 °F)	mm³/kwh
T <sup>°</sup> Fading:		>392	°F
Physical Properties			
Hardness (DIN53505):	90±5		Shore-D
Specific Gravity (ASTM D792): 1	.6±0.05		gr/cm3
Ignition Loss (ASTM D7348):	20±2		%
Acetone	3±0.2		%
Mechanical Properties			
Tensile Strength (ASTM D638):	47±5		N/mm <sup>2</sup>
Compressive Strength (ISO 844:2014):	410±5		N/mm <sup>2</sup>
Poisson Coefficient (ASTM D638):	0.255		
Young Modulus (ASTM D638): 133	54±100		N/mm²
Recommended Working Values			
T° Max. Continuous Operation:	390		°F
T° Max. Intermittent Operation:	480		°F

### Material Type : Rigid material

#### **Appearance / Formats**



#### **Applications**

Forging machinery - Heavy duty static applications - Heavy-duty industrial machinery - Holding Mechanical Structures - Machinery Mining industries -

Price Level : \$ \$ \$ \$

Reach (EC) 1907/2006 - RoHS 2011/65/EU : Compliance				
Others				
Recommended Mating Surface:	Perlitic cast iron, hardness			
	HB150-200			
Recommended Adhesives:	Thermosetting adhesive			
Oil Resistant:	Yes			

The above data is taken from specific test parameters therefore results can vary in different application conditions



Rubbing speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material. www.protecfriction.com

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